



NOTE*
1. THIS SYSTEM IS ENTIRELY UNDER THE VENDOR'S SCOPE OF SUPPLY.

PART NO.	DESCRIPTION	MATERIAL	QTY.	REMARKS
1	PIPE	IS 2062	AS PER REQ.	
2	ANCHOR BOLTS	IS 2062	AS PER REQ.	

DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN				NBI GROUP:	SIZE	INSTITUTE FOR PLASMA RESEARCH	
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	A3	BHAT, GANDHINAGAR-382 428.
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS												
LENGTH IN mm OF SHORTER SIDE OF ANGLES				LENGTH OR DIA	UPTO 6	6-30	30-120	120-315			SCALE	DATE
UPTO 10	10-50	50-120	OVER 120-400		±0.1	±0.2	±0.3	±0.5	DESIGNED		ARK	TITLE
+1'	+0'-30'	+0'-20'	+0'-10'						APPROVED			VACCUM VESSEL(WV) LIFTING STRUCTURE CONCEPT
										REF DRG NO:	REV RD	
										DRG. NO	SHEET	
										2.04.02.036	01 OF 01	