SECTION - C

TECHNICAL SPECIFICATIONS OF STORES AND DRAWINGS.

1 no.

Technical Specifications for 4K GM type Cryo-Cooler

[1]. Cryo-cooler-Cold head

Cooling cycle Gifford-McMahon (two stage)

Cooling capacity at the 2^{nd} stage at 50Hz: $\geq 1.5 \text{W}$ @ 4.2K

Cooling capacity at the 1st stage at 50Hz: \geq 30W @ 50K

Maintenance interval: $\geq 10,000 \text{ hrs}$

Orientation ANY: with cooling capacity degradation of < 15%

Cooldown time (300K to 4.2K, 2^{nd} stage) $\leq 90 \text{ min}$

[2]. Helium compressors suitable for Item [1]: 1 no

Compressor type: Compact water-cooled helium compressor

Cooling system: Water-cooled

Cooling water flow rate: < 12 LPM @ 28° C or suitable

Electrical power: AC 415V(±10 %) 3-phase, 50Hz (Indian Standard)

Power requirement ≤12 kVA

Noise Level (1 meter distance): ≤60 dBA at 1meter (approx.)

Maintenance interval: > 20,000 hours

Ambient: 20-35° C 25%-85% RH

[3]. Interconnecting Hoses and Cables: 1 set

Flexible gas lines (supply & return): 20 m

Input power cable: 5 m

Cold head power cable: 20 m

[4]. Measurement and test components:

Temperature sensor: 2 Nos. suitable with operating temperature (1 No.

at 1st Stage and 1 No. at 2nd stage)

Suitable cryogenic heater: 25W or 50W. Must be mounted/mountable on

cold head (2nd stage)

[5]. Accessories & Spares:

The supplier should provide spares and standard accessories, which include tool kit (gas charge valves, required wrenches etc), manuals and technical instructions for cold head and compressor unit, compressor hoses, O-rings for cold head assembly etc.

[6]. Performance certificate:

Performance certificate of cold head and compressor to be provided for cooling capacity as mentioned in specification.

[7]. Installation and commissioning:

Installation and commissioning have to carried out at IPR and following acceptance tests have to be performed by the vendor/vendor representative.

Acceptance tests/Criteria

- Cooldown time: ≤ 90 min
- Minimum achievable temp at 2nd stage: ≤ 4K

[8]. Warranty:

Warranty for all the supplied materials should be at least for one year.

[9]. **Delivery**:- Within 3 Months from Date of Purchase Order.

[10]. Bidding/Representation:

Bidder should be original manufacturer or the authorised representative. Representative needs to provide the recent and valid authorisation letter from the manufacturer.

[11]. Service:

Manufacturer should have service centre or facility to provide technical support in India. (Provide the contact details of the service centre in India)

[12]. Quotation:

Quotation must be inclusive of all the equipment's (Sr.1 to 3), measurement & accessories (Sr. No 4 & 5. And other charges (Sr. No.6 to 8)

COMPLIANCE SHEET 4K GM cryocooler

SR.N O.	IPR SPECIFICATION/PARTICULARS	IPR REQUREMENTS	VENDOR'S SPECIFICATION & ACCEPTANCE
[1].	Cryo-cooler-Cold head	Qty: 1 no.	
	Cooling cycle	Gifford-McMahon (two stage)	
	Cooling capacity at the 2 nd stage at 50Hz:	≥ 1.5W@ 4.2K	
	Cooling capacity at the 1st stage at 50Hz:	≥ 30W@ 50K	
	Maintenance interval:	≥ 10,000 hrs	
	Orientation	ANY: with cooling capacity degradation of < 15%	
	Cool down time (300K to 4.2K, 2 nd stage)	≤ 90 min	
[2].	Helium compressors suitable for Item [1]:	Qty: 1 no	
	Compressor type:	Compact water-cooled helium compressor	
	Cooling system:	Water-cooled	
	Cooling water flow rate:	< 12 LPM @ 28° C or suitable	
	Electrical power:	AC 415V (□10 %) 3-phase, 50Hz (Indian Standard)	
	Power requirement	≤12 kVA	

	Noise Level (1 meter distance):	≤60 dBA at 1meter (approx.)	
	Maintenance interval:	> 20,000 hours	
	Ambient:	20-35° C 25%-85% RH	
[3].	Interconnecting Hoses and Cables:	Qty: 1 set	
	Flexible gas lines (supply & return):	20 m	
	Input power cable:	5 m	
	Cold head power cable:	20 m	
[4].	Measurement and test components:		
	Temperature sensor:	2 Nos. suitable with operating temperature (1 No. at 1st Stage and 1 No. at 2nd stage)	
	Suitable cryogenic heater:	25W or 50W. Must be mounted/mountable on cold head (2nd stage)	
[5].	Accessories & Spares:		
	The supplier should provide spares and standard accessories, which include tool kit (gas charge valves, required wrenches etc), manuals and technical instructions for cold head and compressor unit, compressor hoses, O-rings for cold head assembly etc.		
[6].	Performance certificate:		
	Performance certificate of cold head and compressor to be provided for cooling capacity as mentioned in specification.		
[7].	Installation and commissioning:		_
	Installation and commissioning have to carried out at IPR and following acceptance tests have to be performed by the vendor/vendor representative.		

	Acceptance tests/Criteria		
	□ Cooldown time: ≤ 90 min		
	☐ Minimum achievable temp at 2^{nd} stage: $\leq 4K$		
[8].	Warranty:		
	Warranty for all the supplied materials		
[9].	Delivery: Within 3 Months from Date of Purchase Order.		
[10].	Bidding/Representation:		
	Bidder should be original manufa Representative needs to provide the re- manufacturer.		
[11].	Service:		
	Manufacturer should have service central India. (Provide the contact details of the		
[12].	Quotation:		
	Quotation must be inclusive of all thaccessories (Sr. No 4 & 5. And other ch	ne equipment's (Sr.1 to 3), measurement & arges (Sr. No.6 to 8)	